

Date: Friday, 24/10/2008 10:34:20 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LOCK HANDLE		
Job Number	: 42919					
Estimate Number	: 10596					
P.O. Number	:			Part Number	: D2366	
This Issue	: 24/10/2008		S.O. No.	: D2366 REV C		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	: 37431			Drawing Revision	: C	
Written By	:			Material	:	
Checked & Approved By	<u>JUD 08.10.24</u>			Due Date	: 05/11/2008	
Comment	: Est. B 00.05.04 Rerformat EC			Qty:	20	Um: Each
	Est Rev:C Now on Waterjet 07-04-20 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
		Comment: Qty.: 0.0183 sf(s)/Unit Total : 0.3654 sf(s) 304/316 .040 Sheet Batch: <u>109088</u> <u>FB 8-10-28</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg 2366 Dwg Rev: <u>C</u> <u>FB 8-10-28</u> Prog Rev: <u>C</u>
		2-Deburr if necessary <u>FB 8-10-28</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<u>FB 8-10-28</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<u>8/10/08</u> <u>+20</u> <u>counter</u>
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		<u>N/A</u> <u>8/10/08</u> <u>+20</u>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble and stock

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Q4X

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 30

8/10/29

S4

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Q4

Comment: FINAL INSPECTION/W/O RELEASE

8/10/29

Job Completion



U 08.10.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

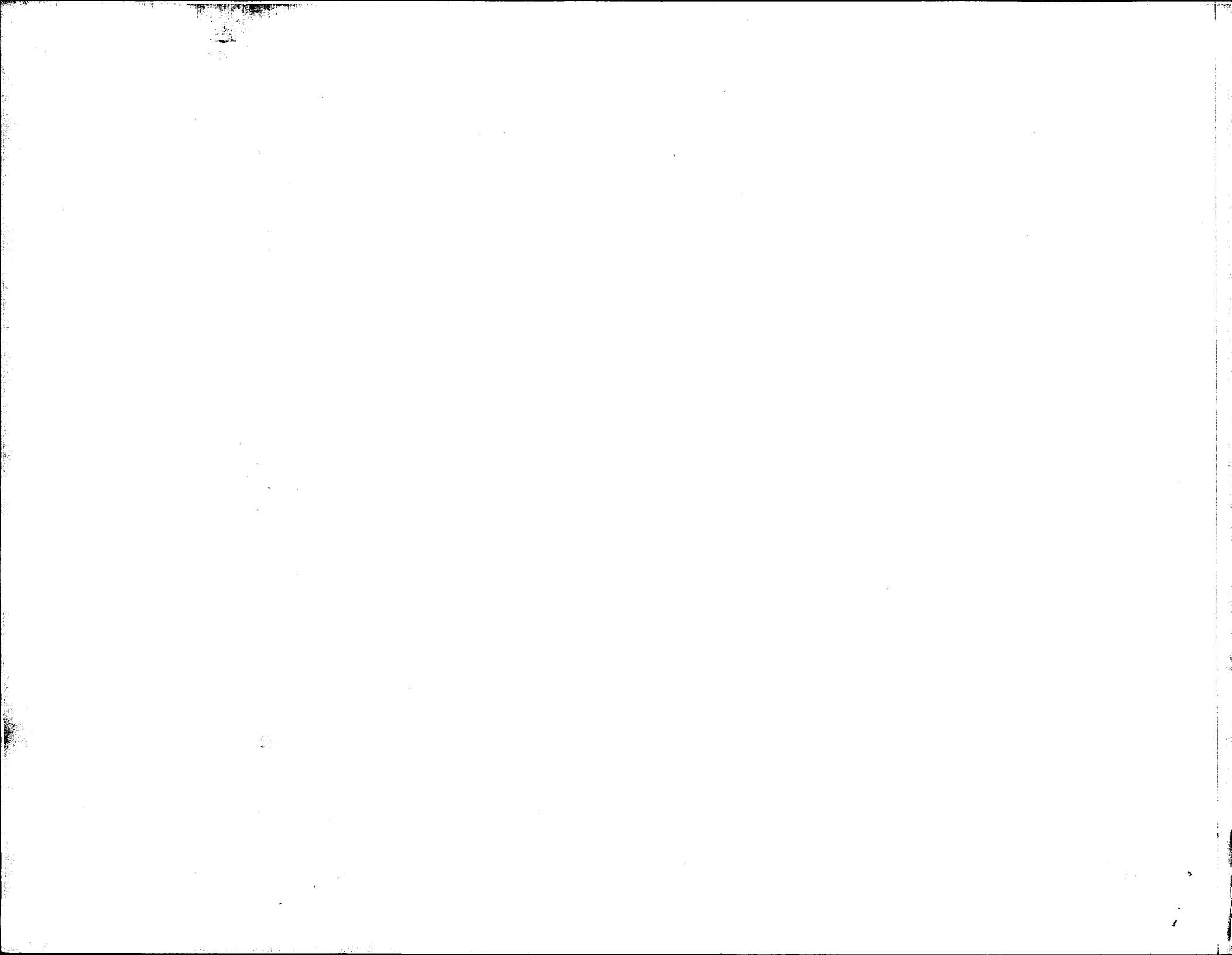
DART AEROSPACE LTD	Work Order:	L12919
Description: Lock Handle	Part Number:	D2366
Inspection Dwg: D2366	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

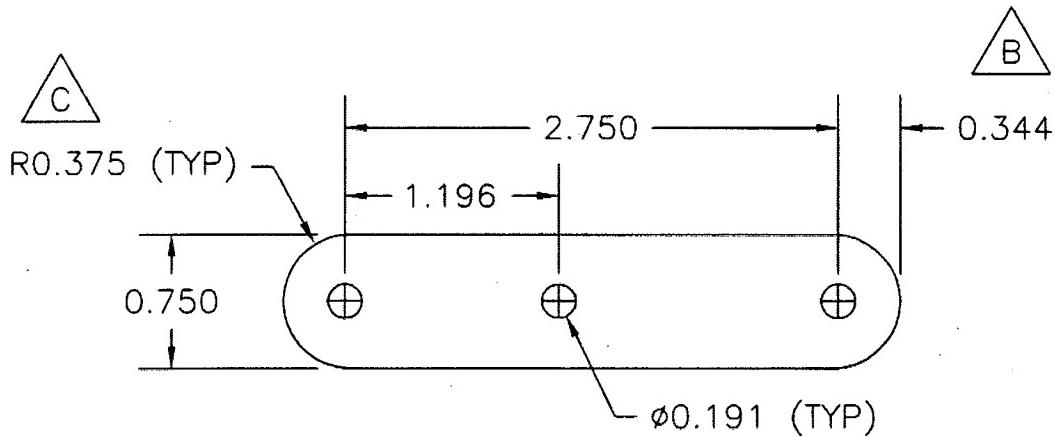
Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	9-10-28	Date:	09/10/29	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	DS



DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED MM	APPROVED MM	DRAWING NO. D2366	REV. C SHEET 1 OF 1
DATE 00.04.24		TITLE LOCK HANDLE	SCALE 1:1
A	95.02.20	NEW ISSUE	
B	96.06.10	R0.50 WAS R0.354; 0.344 WAS 0.300	
C	00.04.24	R0.375 WAS R0.50	

RELEASED00.05.02 ~~MM~~

SHOP COPY
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NO. 162919

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